

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Huta Malapanew Sp. z o.o.**

**Kolejowa 1  
46 040 Ozimek  
POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL1  
(production welding of steel casting), without design

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	-	t = 3 - 32 mm	E1 EN ISO 11970
	-	t = 25 - 200 mm	A1, A2 EN ISO 11970
	-	t = 25 - 200 mm	B1 EN ISO 11970
	-	t = 25 - 200 mm	C1 EN ISO 11970
	-	t = 40 - 200 mm	C3 EN ISO 11970

**Responsible welding coordinator:** Krzysztof Suchecki (EWE) born: 05.12.1973

**Deputy with equal rights:** -

**Deputy:** Czeslaw Winnik (EWT) born: 28.11.1954

**Certificate no.:** TÜVNORD/15085/CL1/211/1A1/14

**File reference:** 8115798086 TN3841

**Valid:** from 16.05.2017 to 15.05.2020

**Issued on:** 11.06.2018

**Auditor:** NOWAK  
General regulations (see reverse)



  
Hoffmann  
certification body

Certificate no.: TÜVNORD/15085/CL1/211/1A1/14

**Comments:**

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding operators, production weld tests and tests for the approval of welding instructions is: Mr. Krzysztof Suchecki

**General regulations**

It apply the conditions of the standard EN 15085-2:2007, section 7.  
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.