

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Huta Malapanew Sp. z o.o.**

**Kolejowa 1
46 040 Ozimek
POLAND**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL1
(production welding of steel casting), without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
111	-	t = 3 - 32 mm	E1 EN ISO 11970
	-	t = 25 - 100 mm	A3 EN ISO 11970
135	-	t = 25 - 100 mm	A3 EN ISO 11970
	-	t = 25 - 100 mm	B1 EN ISO 11970
	-	t = 25 - 100 mm	C3 EN ISO 11970
	-	t = 25 - 100 mm	F1 EN ISO 11970
	-	t = 25 - 200 mm	C1 EN ISO 11970

Responsible welding coordinator: Krzysztof Nalepa (IWE) born: 08.08.1977

Deputy with equal rights: -

Deputy: Czeslaw Winnik (IWS) born: 28.11.1954

Certificate no.: TÜVNORD/15085/CL1/211/2/14

File reference: 8118105667 TN3841

Valid: from 15.05.2020 to 15.05.2023

Issued on: 15.05.2020

Auditor: KRULISZ
General regulations (see reverse)



Zabrocki
certification body

Certificate no.: TÜVNORD/15085/CL1/211/2/14

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required:

<https://www.tuev-nord.de/en/customer-login/digital-signature/>