

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **HUTA MAŁAPANEW Sp. z o.o.**
ul. Kolejowa 1
46-040 Ozimek
Poland

is qualified to perform welding work within the range of certification of:

**Classification level CL 1 and type of activity
P – production
according to EN 15085-2:2020**

Field of application: Finishing welding for steel casting

Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
111	1.2	t = [25,0 ÷ 100,0] mm	BW
	7.2	t = [3,0 ÷ 32,0] mm	BW
135	1.1, 1.2	t = [25,0 ÷ 200,0] mm	BW
	5.1	t = [25,0 ÷ 200,0] mm	BW
	8.1	t = [25,0 ÷ 100,0] mm	BW

Responsible welding coordinator: Krzysztof Nalepa (IWE) [extern] born: 08.08.1977
Deputy with equal rights: - born: -
Deputy: Czesław Winnik (IWT) born: 28.11.1954
Comments: see reverse
Certificate no.: TUVRh/15085/CL1/PL018/24
Valid: from 18.06.202 to 17.06.2027
Issued on: 18.06.2024
Auditor: Michał Dylewski
General regulations (see reverse)


Andrzej Kierzek
Certification Body



Certificate no.: TUVRh/15085/CL1/PL018/24

Comments:

Certification conditions EN 15085-2 are available on:
www.tuv.pl/zalaczniki

General regulations

according to EN 15085-2:2020.

Revocation of the Certificate

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files