CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

This is to certify that **HUTA MAŁAPANEW Sp. z o.o.**
ul. Kolejowa 1
46-040 Ozimek
Poland
is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity P - production according to EN 15085-2:2020+A2:2025

Field of application: Finishing welding for casting

Scope of certificate:

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 25,0 ÷ 100,0 mm	BW
111	7.2	t = 3,0 ÷ 32,0 mm	BW
135	1.2	t = 25,0 ÷ 200,0 mm	BW
135	5.1	t = 25,0 ÷ 200,0 mm	BW
135	8.1	t = 25,0 ÷ 100,0 mm	BW

Responsible welding coordinator: Rafał Dojka level A IWE born:

1st deputy: Krzysztof Nalepa level A IWE (external) born:

Deputy: Piotr Ploch level A IWE (external) born:

Deputy: born: -

Comments: see - next page

Certificate no.: TUVRh/15085/CL1/PL018/24/02

Validit: 15.06.2026 - 17.06.2027

Issued on: 15.06.2026

Auditor: Andrzej Kierzek

Place and date of issue: Zabrze, 15.06.2026

Michał Dylewski
Certification Body

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Certificate number: TUVRh/15085/CL1/PL018/24/02

Comments:

Certification conditions EN 15085-2 are available on: www.tuv.pl/zalaczniki

General regulations:

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate:

Manufacturer certification body issuing this certificate may revoke the certificate if:

-there are justified doubts as to the proper execution of the welding work according to the stated standards,
-there are justified doubts as to the proper welding coordination according to the stated standards,
-no recognized welding coordinator is available any longer,
-no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
-welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
-other conditions according to the stated standards are no longer satisfied,
-the manufacturer certification body was refused an opportunity to perform the annual verification,
-the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.
If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

TÜV Rheinland Polska Sp. z o.o. product certification body accredited by PCA, No. AC 141.
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